

## TECHNICAL SERVICE INFORMATION

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**Subject:** New On-Car Brake Lathe Adapters for Brake Warranty

**Models:** General Motors 2011 2500/3500 Dual Rear-Wheel Drive Pick-Up Trucks, 2500 Single Rear-Wheel Drive Pick-Up Trucks and Cadillac SRX

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Vehicle specific adapters are required to utilize General Motors recommended Pro-Cut on-car brake lathe technology.

For the 2011 Model Year General Motors introduced new bolt patterns for the Dual Rear-Wheel Drive (DRW) 2500/3500 Pick-Up Trucks, Single Rear-Wheel (SRW) 2500 Pick-Up Trucks and Cadillac SRX. These new bolt patterns resulted in the need for three new vehicle specific adapters. The rotor on the vehicles listed below cannot be machined with a Pro-Cut on-car brake lathe without the following adapters:

38-50-935r9 for 8 x 210mm pattern on 2500/3500 DRW pick-ups	<b>Promo \$365</b> Dlr. \$421
38-50-683r9 for 8 x 180mm pattern on 2500 SRW pick-ups	<b>Promo \$365</b> Dlr. \$421
38-50-946 for 6 x 120mm pattern on Cadillac SRX	<b>Promo \$365</b> Dlr. \$421

GM warranty service policy mandates that all serviced rotors be machined within specifications for thickness and lateral run-out.

### PROPER WARRANTY SERVICE

The Pro-Cut PFM GYR and GYR Compatible on-car brake lathes require a specific adapter for different model vehicles. GM recommends rotors be refinished with a Pro-Cut PFM GYR and GYR Compatible on-car brake lathe, which requires utilizing the correct vehicle adapter to insure the repair is to General Motors specifications per Disc Warranty Service Procedures No. 00-05-22-002M.

### CONCLUSION

In order to insure a robust repair, it is important that every services rotor leave the dealer with adequate thickness and with lateral run-out below specification. To refinish brake rotors Pro-Cut is the only brand of on-car lathe recommended for GM warranty repair. The required vehicle adapters for the Pro-Cut on-car brake lathe are available through the GM Dealer Equipment Program.

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